

# PAPER SHEETS AND ROLLS



Paper sheets and rolls are engineered for optimum performance when sanding metal, wood, composites and painted surfaces. The sheets are packed in protective packaging to eliminate waste and permit easy, neat storage.

Categories: All purpose, wood sanding, stearated (non-loading), waterproof,

and heavyweight

Applications: Light-duty metal sanding, primer sanding, defect removal from painted surfaces, filler

sanding, sanding and finishing of composites and fiberglass, bare wood sanding, sanding

between sealer coats

Size Range: Full Sheets, Cut Sheets, File Strips and Rolls

Grit Range: 36 – 2500

Paper Weights:

Machine Used:

Abrasive Grain: Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide, and Garnet

Heavyweight – E; Lightweight – A and D







#### MATERIAL-TO-PRODUCT RECOMMENDATION GUIDE

	BEST Highest Productivity – Lowest Total Cost	BETTER Excellent Blend of Performance & Price	GOOD Consistent Performance – Low Initial Price
Unfinished Metal	Original Performance A275	_	Gold Reserve A296, PB273
Primed / Painted Surfaces / Between Coats	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Fiberglass / Composites	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Bare Wood	Original Performance A275	_	Garnet A511, Garnet A513, Garnet A514
Clear Coat Sanding	Black Ice T214, Black Ice T401	_	TufBak T461
Sealer Sanding	Original Performance A275	Durite A475	Gold Reserve A296, PB273
Lacquer Sanding	Black Ice T214, Black Ice T401	Blue-Bak T414	TufBak T461
Wet Sanding	Black Ice T214, Black Ice T401	Blue-Bak T414	TufBak T461
Paint Stripping	Original Performance A275, ProSand A259PS	Durite A475	A290
All Purpose Dry Sanding	Original Performance A275, ProSand A259PS	_	A212, A213, A211

### APPLICATION/GRIT RECOMMENDATION GUIDE

COARSER (STOCK REMOVAL) FINER (FINISHING) 40 60 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 Roughing to Intermediate Intermediate to Finishing Fine Finishing Ultra Fine Finishing

#### RECOMMENDED BACKING WEIGHT

	H-WT	F-WT	E-WT	D-WT	C-WT	B-WT	A-WT	
Stiffest / Strongest Most Aggressive	4							Most Flexible / Lightest Applications
Applications								Ligittoot Apphoationo



#### **COATED ABRASIVES**

## PAPER SHEETS AND ROLLS

Stearated (Non-Loading) Aluminum Oxide and Silicon Carbide 9" x 11" Sheets

## NORTON OP A275 NO-FIL ALUMINUM OXIDE

THE BEST CHOICE FOR SANDING PAINTED SURFACES, COMPOSITES, PLASTICS OR ANY MATERIAL THAT TENDS TO LOAD



FEATURES	BENEFITS				
Premium P-graded, heat-treated aluminum oxide abrasive	Superior life, fast cut rate, consistent finish				
Unique fiber-reinforced, B-weight latex-saturated backing	<ul><li>50-60% improvement in tear strength</li><li>Exceptional flexibility, can be folded without cracking</li></ul>				
<ul> <li>Water-based stearate, non-pigmented,</li> <li>No-Fil coating</li> </ul>	Provides maximum load resistance and extended life: no color transfer to work				
Full resin adhesive bond	Provides exceptional resistance to abrasive grain shedding				

## NORTON DURITE A475 NO-FIL SILICON CARBIDE

THE BETTER CHOICE FOR GEL COATS, HARD COMPOSITE SUBSTRATES, ABRASION-RESISTANT COATINGS, AND WOODWORKING APPLICATIONS



#### FEATURES BENEFITS

- P-graded, silicon carbide abrasive
   Easy penetration of the hardest surfaces
- Water-based stearate, non-pigmented, No-Fil coating
- · Fiber-reinforced, latex paper backing
- Resists loading for longest usable product life, no color transfer to work

especially when folding to sand into corners; long life

· Provides flexibility and resistance to tearing





<sup>\*</sup> Packaging Standards: ProSand A259PS Job Packs: 20 sheets per pack / 10 packs per standard package for a total of 200 sheets